

PRESS RELEASE

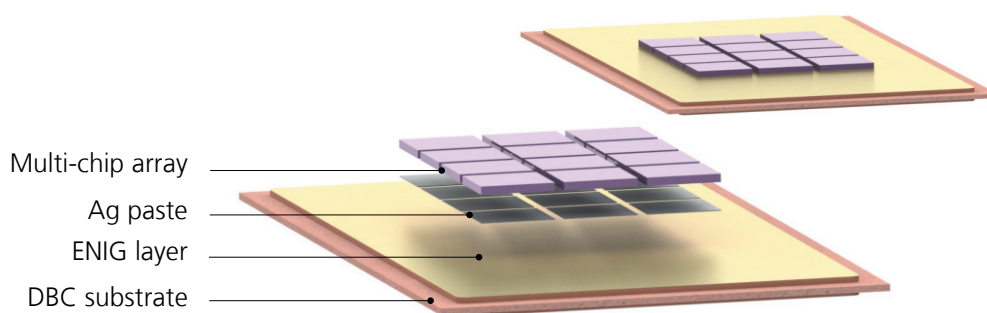
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Inductive bonding – A new bonding method in microsystems technology

The Fraunhofer Institute for Electronic Nano Systems ENAS is developing a new bonding technology for microsystems in cooperation with Chemnitz University of Technology and SHINKO ELECTRIC INDUSTRIES CO., LTD. The chip-level inductive bonding process will be presented for the first time at MEMS Sensing & Network System 2022 in Tokyo.

Inductive joining is a technology that has so far mainly been used only for macroscopic components, such as steel tubes or car doors. Fraunhofer ENAS, together with Chemnitz University of Technology and the Japanese company SHINKO, is now developing a process that enables inductive bonding on the micro level for the first time. A bonding process based on sintering paste with silver micro particles was developed for the mechanical surface contacting of chips on DBC (direct bonded copper) substrates.



Multi-chip set up with all components. (Image © Fraunhofer ENAS)

IN COOPERATION WITH



TECHNISCHE UNIVERSITÄT
CHEMNITZ



SHINKO

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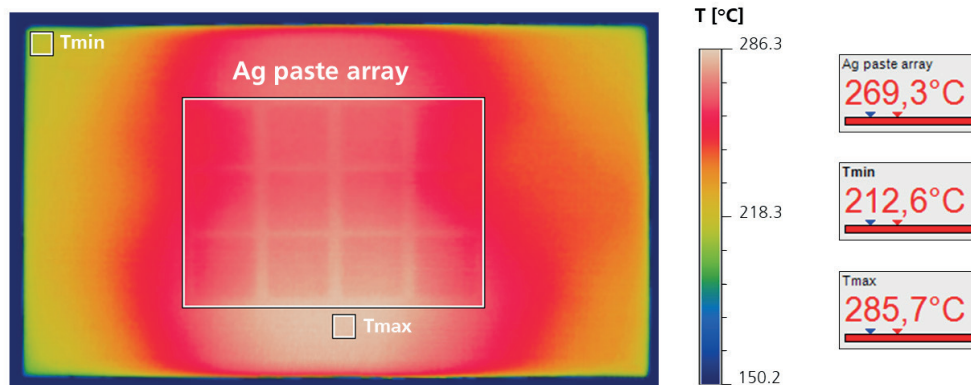
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A wide range of advantages can be exploited here, especially in the heterogeneous integration of chips and components. The inductive process enables very rapid heating of targeted structures, for example bond pads, which are joined to the bond partner at a high local temperature. The temperature input occurs primarily locally in the areas of the induction coils, so that the surrounding structures and components, as well as the entire substrate, are significantly less thermally affected by the very rapid heating and cooling of the local structures.

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IR image of inductive heating of the multi-chip setup with Ag paste array onto the DBC substrate. The target temperature of 300 °C is reached in only five seconds. (Image © Fraunhofer ENAS)

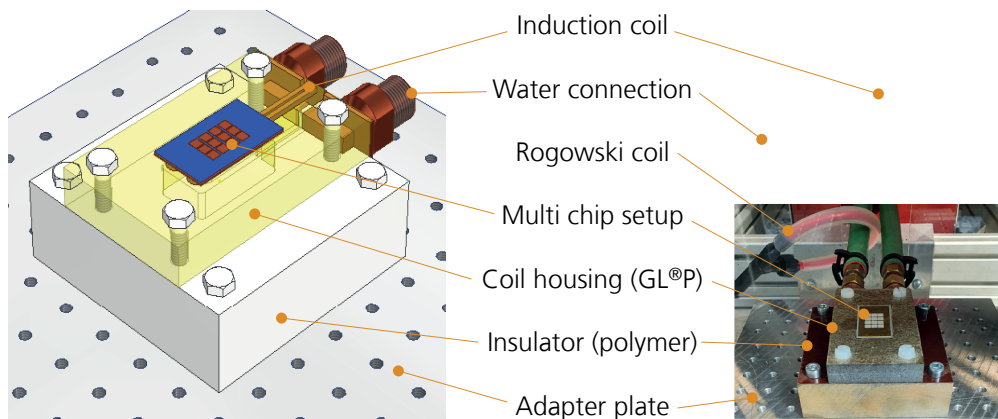
Bonding processes of silicon chips on a DBC substrate have already been successfully carried out with silver sintering pastes. Using induction coils, geometrically adapted to the bond structures, a high-frequency electromagnetic field induces eddy currents in the electrically conductive silver particle pad. Heating rates of more than 100 K/s were thus generated. The overall process time is decisively reduced with this method, since the target temperature of 300 °C is reached in only five seconds.

As part of the research work, a test setup consisting of a process chamber with a sintering module, a pressure plate and an infrared camera for process monitoring was developed. The sintering module contains a water-cooled induction coil in an electrically insulating surrounding material. By means of process monitoring, the coil current and the operating frequency are recorded in real time.

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Sintering module assembly with individual components. (Image © Fraunhofer ENAS)

This process is revolutionary, especially for manufacturers of power electronics assemblies, as the duration of bonding processes is significantly reduced and the thermal influence on all bonding components is reduced. The mechanical contacting by silver sintering pastes allows the high waste heat of the components to be dissipated quickly and specifically via the sintered structures. The company Shinko offers the process as an industrialized method and is continuously developing the process together with the project partners of Chemnitz University of Technology and Fraunhofer ENAS.

At the trade show MEMS Sensing & Network Systems in Tokyo Big Sight from Jan 26 until 28, the process will be presented at the joint booth of Tohoku University and Fraunhofer ENAS (hall 2, booth 2D-05).

A paper on inductive chip bonding can be requested under the following contact: events@enas.fraunhofer.de (Subject: Paper inductive bonding).